Work Ord Thursday, July										-	Page 1
Item ID: Revision ID:	D206-642-3	41		Accept					Setup Sta	rt	
Item Name:	Replacement	Skidtube							Sto	p	
Start Date: Required Date Reference:	7/15/2010 : 7/22/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:		,			
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Approvals:	Process Pla	nn:	Date/0-7-15	Tooling:	D:	ate:			Run Sta	rt	
	QC:	/(Date:	SPC (Y/N):	D	ate:			Sto	PP	
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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CHG003

0.00

-Photocopy bluefile and create labels per PPP D206-642-341

Memo

Document Control

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W/O:			WO	RK ORDER CHA	NGES					r
DATE	STEP	TEP PROCEDURE CHANGE						Qty	Approval Chief Eng / Prod Mgr	Approva QC'Inspecto

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NCR:			WORK ORDE	R NON-CONFOR	RMANCE	(NCR)			- 176-s	
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Item 1D:

D206-642-341

Accept



Setup Start

Stop



Revision ID:

Item Name:

Replacement Skidtube

Start Date:

7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

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Process Plan:

Date:

Date: Tooling:

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Date:

Tool ID

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Tool # Plan

Code

Run Start

Reject

Qty

Accept

Qty

Stop



Insp.

Stamp

Reject

Number

Sequence ID/ Work Center ID

110



Skidtubes

Skidtubes

Operation Description

Skidtubes

Set Up/ **Run Hours**

0.00

0.00

Memo 1-Deburr Fwd edge of tube

2-Remove ridge on inside of Fwd edge of tubeas per Dwg D2650

3-Weld Fwd Cap as per Dwg D2650. Use aluminum rod. Grind D2647 to fit as

A/R - Aluminum Rod - MI 12 50 7

4-Grind weld flush to cap on top surface only.

1242 BE 10/07/19 BE 10/07/19

5-Cut aft end to lenght as per dwg D2650

6-Drill pilot holes using drill Jig DT8168A (A,& B) and DT8025. Open to Ø0.312"

7-Drill holes for wearplates using DT 8028-5. Open to Ø 0.297".

8-Open Aft Cap Hole using #6 Drill Bit

9-Open holes for Tow Ring to Ø0.625" as per Dwg D2650, D2650-5 Drilling Detail

10-Remove inner indexing ridge on aft end of skidtubeas per Dwg D2650

11-Deburr and Blow out all chips form inside the tube

Dart Aerospace Ltd	Dart	Aerosi	pace	Ltd
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Work Order ID 60591

Thursday, July 15, 2010 10:19:01 AM



Page 3

Item ID:

D206-642-341

Accept

Setup Start

Stop



Revision ID:

Item Name:

Replacement Skidtube

Start Date:

Required Date: 7/22/2010

7/15/2010

Start Qty: 1.00

Req'd Qty: 1.00



Date: _____

Cust Item İD:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date: Run

Start

Stop

Sequence ID/ Work Center ID

115

Operation Description

QC5- Inspect part completeness to step on W/O

Tool ID

Tool # Plan Code

Accept Oty

Reject Oty

Reject Insp. Number Stamp

Quality Control

120

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

Memo

0.00

125

Quality Control

QC3- Inspect Part Finish

0.00

0.00

Memo

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Work Orde Thursday, July 1								İ		1 1 2 2		Page 4
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Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Skidtubes Skidtubes		(without of 2-Counte 3-Deburr 4-Bond □ Coure time Start Date A/R□□S	cutting fluid) rsink crossbolt spacer hole . Blow out chips. Grind a	0.00 r Dwg D2650, D2650-5 Drilling es as per Dwg D2650(without lodine off around crossbolt space of QSI 015Ensure holes line up 2:04 8:45 0.00	cutting fluid)	H 12	117 <i>[</i>					
140 QC		QC5- Inspect part con	npleteness to step on W/O	6, 0.00 6,0	lostra:			(40	<u>)</u>			<u></u>

Quality Control

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Approval Chief Eng / Prod Mgr OC Inspector Approval OC Inspector

Part No:	PAR #: Fault Category:	NCR: Yes No DCA:	Date:
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Approvals:		an:	Date:			ate:	-]	Run	Start Stop		
Sequence ID/ Work Center II 150 Skidtubes Skidtubes		and Dwg D2 other side. ↓ A/R□□Alun 2-Grind wel Skidtube	2650. Remen Jse aluminun ninum Rod⊡ ds flush as pe	Set Up/ Run Hours 0.00 0.00 Insert cross bolt spacers D2649. We insert to back drill each hole to 0.25" in rod. 1 M1/250 Z er Dwg D2650. Masking Tape access 750" deep as per Dwg D2650Debur	before welding the BE 1007 ss to inside of the	Tool#	Plan Code	Accept	Qty		Reject Number	Insp. Stamp
170 		4- Install nu QC10- Inspect visual pe	t plate as per	•	pdrola		•	- (F	<u>-</u>			· ·

Quality Control .

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval * **Approval STEP PROCEDURE CHANGE** By Date Qty DATE Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DOA: ___ Date: ____ Resolution: _____ QA: N/C Closed: _____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B Verif cation **Description of NC Approval Approval** DATE **STEP Action Description** Sign & Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

Work Order ID 60591

Thursday, July 15, 2010 10:19:01 AM



Page 6

Item ID:

D206-642-341

Accept



Setup Start



Revision ID:

Item Name:

Replacement Skidtube

Start Date:

7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

QC:

Req'd Qty: 1.00



Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: Date:_____

Tooling:

SPC (Y/N):

Date:

Date:

Tool # Plan

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Run Start

Reject

Qty

Stop



Insp.

Stamp

Sequence ID/ Work Center ID

180

Quality Control

Operation Description

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours**

Accept

Qty

Stop

Reject

Number

190

HandFinish

Pressure Wash per QSI005 4.3

Memo

0.00

Hand Finishing

Memo

0.00

Brush alodine tube on crossbolt spacer area, do not acid etch, do not dip tube in

0.00

0.00

200

Powdercoat

Powder Coating

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

1 Bl 107-28

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** PROCEDURE CHANGE By Date Qty DATE STEP Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: _____ Fault Category: _____ NCR: Yes No DCA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & **Action Description** Initial QC Inspector Section A Section C Chief Eng **Date** Chief Eng Chief Eng

Chief Eng Chief Eng Date Section Section Chief Eng Date

Work Orde						<u></u>						Page 7
Item ID: Revision ID:	D206-642-34	41		Accept					Setup			
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Approvals:	Process Pla	nn:	Date:	Tooling: SPC (Y/N):		te: te:			Run	Start Stop		
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Quality Control

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Thursday, July 15, 2010 10:19:01 AM

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	QC:		Date:	SPC (Y/N):	I	Pate:			S
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Hand Finishing		1-Install ins insert holes A/R□□Sik Sikaflex ex	before installing wearpa aflex-291 \(\frac{1\lambda}{1\lambda} \) (1.5) piry date: \(\frac{1\lambda}{1\lambda} \)	<i>I.⊈</i> I□ Î	aflex inside				V
		plugs as per	r Dwg D2650. Clean ex	cess adhesive	y and install				
			S27039-4-06 Screw as p or foreign object per QSI		I				
		A∕R□□Sik	2646 Aft Cap and seal w aflex-291□ /(/ / / (S piry date:□ / (/ O /	ith SikaflexClean excess adhe: 기술	sive .				
eq.		6-Wing Wa	alk as per Dwg D265@5	and QSI 005 4.4□				æ	

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230		QC3- Inspect Part Finish		100	solos			1		:	
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240		QC5- Inspect part comple	eteness to step on W/O	00.00 Side	solv			. W			i
QC Quality Control		Memo		0.00				+-60	·		
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Identify and pack for shipping as per PPP D206-642-341

250

Packaging

Packaging

Packaging

Location:____ PPP Rev:___

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval-**Approval** DATE STEP PROCEDURE CHANGE Qty By Date Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DCA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approvai Approval** DATE **STEP** Sign & **Action Description** Initial Section C Chief Eng QC Inspector Section A Date Chief Eng Chief Eng

Work Order ID 60591

Thursday, July 15, 2010 10:19:01 AM



Page 10

Item ID:

D206-642-341

Accept

Setup Start



Revision ID:

Item Name:

Required Date: 7/22/2010

Replacement Skidtube

Start Date:

7/15/2010

Start Qty: 1.00

Req'd Qty: 1.00

Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

QC:

Operation

Description

Date: Date:_____

Tooling:

SPC (Y/N):

Tool ID

Run

Start

Stop

Stop

Sequence ID/

Work Center ID

260

Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

Set Up/ **Run Hours**

0.00

Date:

Date:

Tool # Plan Code

Accept Qty

Reject Reject Qty

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Picklist Print

Thursday, July 15, 2010 10:19:04 AM

Work Order ID: 60591

Parent Item:

D206-642-341

Parent Item Name: Replacement Skidtube



Start Date: 7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

Page 1

Required Qty: 1.00

Comments:

IPP Rev: H□05.10.11□Added D3429-1 per CHG004□KJ/CP/JLM

IPP Rev:I 08-09-29 revF as per dwg DD verified by:EC Est Rev:J 09-

No

03-02 as per DSI9440 rev a DD verified by EC

Purchased

	03-02 as pei D313	440 ICV.a DD	vermea	by.EC			,						
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD416	#AS 149D0463D	Purchased	No		X) 11500	00	Each	0.0000		1 () II	101	0810	7
Washer CCR264SS3-3 Cherry Rivet	1 1410 100 111 111 111 111 111 111 111 1	Purchased	No				Each	540.0000	2	2			
•				Location ST311		Loc	Oty 540	Loc Code					1

112314 113539 60 113973 476 Each

3,739.000

CR3212-4-03

Cherry Rivet

Location	Loc Qty
ST311	3739
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112314	30
114436	4 1142
114450	564
114859	(7) 1998

Loc Code



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Picklist Print Page 2 Thursday, July 15, 2010 10:19:04 AM Work Order ID: 60591 Parent Item: D206-642-341 Parent Item Name: Replacement Skidtube Required Date: 7/22/2010 Start Date: 7/15/2010 Required Qty: 1.00 Start Qty: 1.00 D2620 Manufactured No 12.0000 Each Skidtube, 206 Skidtube Location Loc Qty Loc Code LG 12 2 10 D2647 Manufactured Each 80.0000 Cap Location Loc Qty Loc Code FP 80 55352 80 D2649 Manufactured No Each 69.0000 Cross Bolt Spacer Location Loc Oty Loc Code LG 69 58545 69 D2654-5 Manufactured No Each 0.0000 060679 Web D2680-041 Manufactured No 43.0000 Each Nut Plate Location Loc Code Loc Oty ST021 55366

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Picklist Print Thursday, July 15, 2010 10:19:05	AM			Page
Work Order ID: 60591 Parent Item: D206-642-341 Parent Item Name: Replacement S	kidtube			Start Date: 7/15/2010 Required Date: 7/22/2010 Start Qty: 1.00 Required Qty: 1.00
D2651-1 	Manufactured	No	220 Each	804.0000 14 14
		Location FP 51530 fpa 53349 57869	Loc Oty 208 208 596 411 185	Loc Code X (U) M 10108103
D2651-3	Manufactured	No Location	220 Each Loc Oty	412.0000 14 14 Loc Code
D3535-11 Wearshoe	Manufactured	FP (6114)	412 412 412 220 Each	11.0000 1 1 1 1 10 10 10 10 10 10 10 10 10
D3535-23	Manufactured	Location FP019 57261	Loc Oty 11 11 220 Each	Loc Code
Wearshoe	a	<u>Location</u> FP21 (57730)	Loc Oty 5 5	Loc Code (10108) 03
Thursday, July 15, 2010 10:19:05	AM	Shop	Packet Print	Page

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Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval-Approval **STEP** PROCEDURE CHANGE DATE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQ : ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval** Approval **STEP** DATE Sign & **Action Description** Initial Section C QC Inspector Section A Chief Eng Date Chief Eng Chief Eng

Picklist Print

Thursday, July 15, 2010 10:19:05 AM

Work Order ID: 60591

Parent Item:

D206-642-341

Parent Item Name: Replacement Skidtube



Start Date: 7/15/2010

Required Date: 7/22/2010

Page 5

Start Qty: 1.00

Required Oty: 1.00

75 10108107

X1月10108103

D3535-35



Wearshoe

Manufactured

Manufactured

Manufactured

220

220

Each

7.0000

D3536-11



Gasket

Location FP018

59237

Loc Qty 7

Each

Loc Code

19.0000

Location Loc Qty Loc Code FP011 12 .57867 12 ST497A 7 46649 3

46715

220 Each

6.0000

Gasket

D3536-35

Gasket

D3536-23

Manufactured No Location

FP011

6 220 Each

Loc Oty

11.0000

Loc Code

Location

FP012 (58683 Loc Oty 11

11

Loc Code

XCM10108103

10/08/03

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval · **Approval** DATE **STEP** PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR:

		Description of NC		Corrective Action Section B		Verification		Approval	Approval
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Thursday, July 15, 2010 10:19:05 AM	1881/7 =					
Work Order ID: 60591					I	
Parent Item: D206-642-341						
Parent Item Name: Replacement Skidtube					Start Date: 7/1	•
D3537-1 Manufactured	27		•••		Start Qty: 1.0	• • •
D3537-1 Manufactured Wearpad	No		220	Each	44.0000	6
		Location	Loc Qt	Y	Loc Code	
		FP		1	1 :-	
		55465 FP17		1 4 3	1	
		57713		3	-	
D3537-3 Manufactured	No	59593		40 	20,000	X6 M 10/08/03
	NO		220	Each	20.0000 1	1 ,
					1	
		Location	Loc Ot	¥	Loc Code	
		FP17		4	· -	X 14 10/08/03
		(57512) FP19		4 16	-	X1 94 10/08/03
V		59711		16	-	• •
MS27039-1-08 + Purchased	No		220	Each	2,075.000 56	56
crew Replace with	• \	Location	Loc Qt	v	Loc Code	O_{2}
195 270 39 C1 - 08 (See 1997)	(لإ	ST291	20	75		
7-3-0.	• •	110835			M115336	X56 Ul cologion
લ :		114718 115108	10	00 00 ~ .	-	
MS27039-4-06 Purchased	No		220	Each	28.0000 1	1
				,		
		Location	Loc Qt	Y '	Loc Code	
		ST292		28 28	-	8)80101 NC IX
Thursday, July 15, 2010 10:19:05 AM		Shop Pa	cket Print			Page 6

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Dart Aerospace	Ltd
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Part No	:	PAR #:	_ Fault Cat	egory:	NCR: Yes	No DO	A:	Date:	
	R	esolution:	Dispositi	on:	QA: N/C CI	osed: _		Date: _	
NCR:		V	ORK OR	DER NON-CONFORMA	NCE (NCF	R)		- 4	
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ん、37.Zi	220	USE MSZ7039CI MSTEAD OF MSZ7039	-08 /1	M19185	SU	Idoalzo	56	Prod Mgr 10. 57.25 CDI 047_	
				REFER			1	(40) 077	
Part No:	D200	6-642-341 PAR#:	Fault Ca	tegory:	NCF ONLY NCR: Yes	No DQA	•	Date:	
	R	esolution:	Disposit	ion:	QA: N/C C	osed:		Date:	
NCR:			WORK OR	DER NON-CONFORI	MANCE (NCF	3)	:		
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<i>ن برک</i> رد. ن	120	MSZ7039-1-08; MSZ7039-1-08; MSZ7039C/-08	9	UPDATE IPP TO CALL FOR I MS 27239 (1-08)		FERENCE C	DNLY	10.07,20 05/04/2	
R					/				

initial all entries

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QTY -1	QTY -3	QTY -5	QTY -7	PART NUMBER	DESCRIPTION	7
X				D2650-1	SKIDTUBE ASSEMBLY	7
	х			D2650-3	SKIDTUBE ASSEMBLY	1
		X		D2650-5	SKIDTUBE ASSEMBLY	7
			х	D2650-7	SKIDTUBE ASSEMBLY]
1	1	1	1	D2600-1-160	EXTRUSION	1
1				D2654-1	WEB	7
	1			D2654-3	WEB	1
		1		D2654-5	WEB	7
			1	D2654-7	WEB	7
1	1	1	1	D2646	AFT CAP	7
1	1	1	1	D2647	CAP	1
17	18	19	23	D2649	CROSS BOLT SPACER	\mathbb{H}
16	18	14	22	D2651-1	PLUG]_
16	18	14	22	D2651-3	O-RING]
1	1	1	1	D2680-041	NUT PLATE]
2	2			D3286-1	DOUBLER]
2	2			D3286-3	STUD	1
42	44	54	60	ALS7-1032-130	INSERT (or AKS4-1032-130, ALS4-1032-130, ALS7-1032-130)	1
2	2	2	2	AN960JD10L	WASHER	1
2	2	2	2	CCR264SS3-3	RIVET	1
2	2	2	2	CR3212-4-03	RIVET	1
2	2	2	2	MS27039-1-08	SCREW	7
1	1	1	1	MS27039-4-06	SCREW	7
1	1	1	1	AN960JD416	WASHER	1
52	52			CR3212-4-04	RIVET	٦.

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NOTES:

1) MATERIAL: N/A

2) FINISH: -CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

-POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

-BLACK ANTI-SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER

DART QSI 005 4.4

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: N/A 8) WELD PER DART QSI 004

9) DAMAGE TOLERANCE ON FWD BEND:

THERE SHOULD BE NO VISIBLE WRINKLES IN THE BEND FROM THE GROUND TO A HEIGHT OF 5 INCHES ABOVE THE GROUND, IT IS ACCEPTABLE TO POLISH OUT GOUGES UP TO 0.020 DEEP IN THE BENT PORTION OF THE TUBE. A MAXIMUM REDUCTION IN DIAMETER OF 0,150" IS ACCEPTABLE IN THE BENT PORTION OF THE TUBE.

10) BOND WEB INTO OUTER TUBE WITH SIKAFLEX-241/-291 ADHESIVE PER DART QSI 015

11) INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE)

12) DRILL Ø0.297 FOR ALS7-1032-130 INSERTS USING TEMPLATE DT8056-1 ON -1 TUBE, DT8056-3 ON -3 TUBE, DT8056-5 ON -5 TUBE, AND DT8056-7 ON -7 TUBE. INSTALL INSERTS AFTER FINISH.

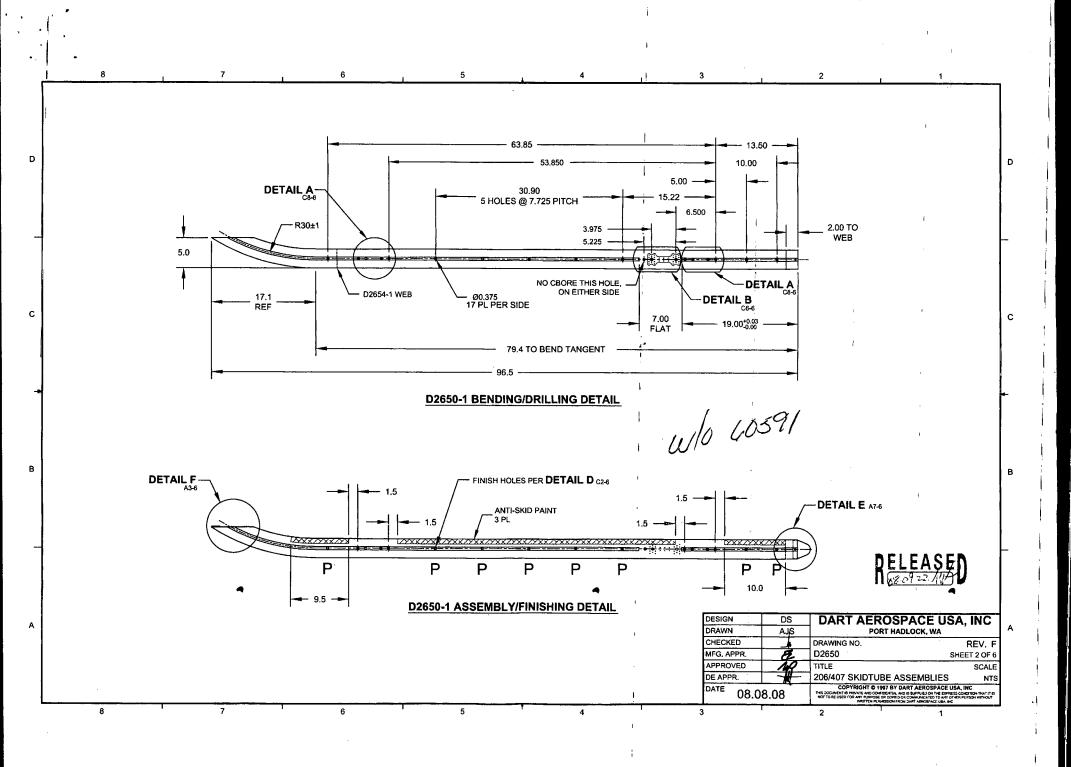
13) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 4059/-138/0-7-13

DRAWING UPDATED TO CURRENT STANDARDS, SHT 6 ADDED. ALL SECTION AND DETAIL VIEWS TRANSFERED TO SHT 6, SHT 1 IN PL PART D2649 QTY AJS 80.80.80 UPDATED. SHT 6 SECT C-C GRIND INSTRUCTIONS DELETED FROM NOTE 7 (SEE NCR 239). RMOVE CBORE, CHG DRILL, ADD CHAMFER 06.03.30 REDRAW: INCORP. DE09136/9153/9163 CP 04.05.17 MOD GROUND HANDLING ON D2650-1/-3 CHANGE HOLE PATTERN AND FRONT END DS 97.10.29 AS MANUFACTURED CHANGES DS 97.06.26 NEW ISSUE DS 97.03.25 REV. DESCRIPTION BY DATE DESIGN DS DART AEROSPACE USA, INC DRAWN PORT HADLOCK, WA AJS CHECKED DRAWING NO. REV. F MFG. APPR. D2650 SHEET 1 OF 6 APPROVED TITLE SCALE DE APPR. 206/407 SKIDTUBE ASSEMBLIES COPYRIGHT © 1997 BY DART AEROSPACE USA, INC. 08.08.08 THIS OCCUPIED REPAIRS AND CONTINUE AND ESTIMATED OF THE EXPRESS CONTINUE AND THIS PROPERTY CONTINUE AND THE REPAIRS CONTINUE AND THE REPAIRS CONTINUE AND THE REPRESENTATION OF

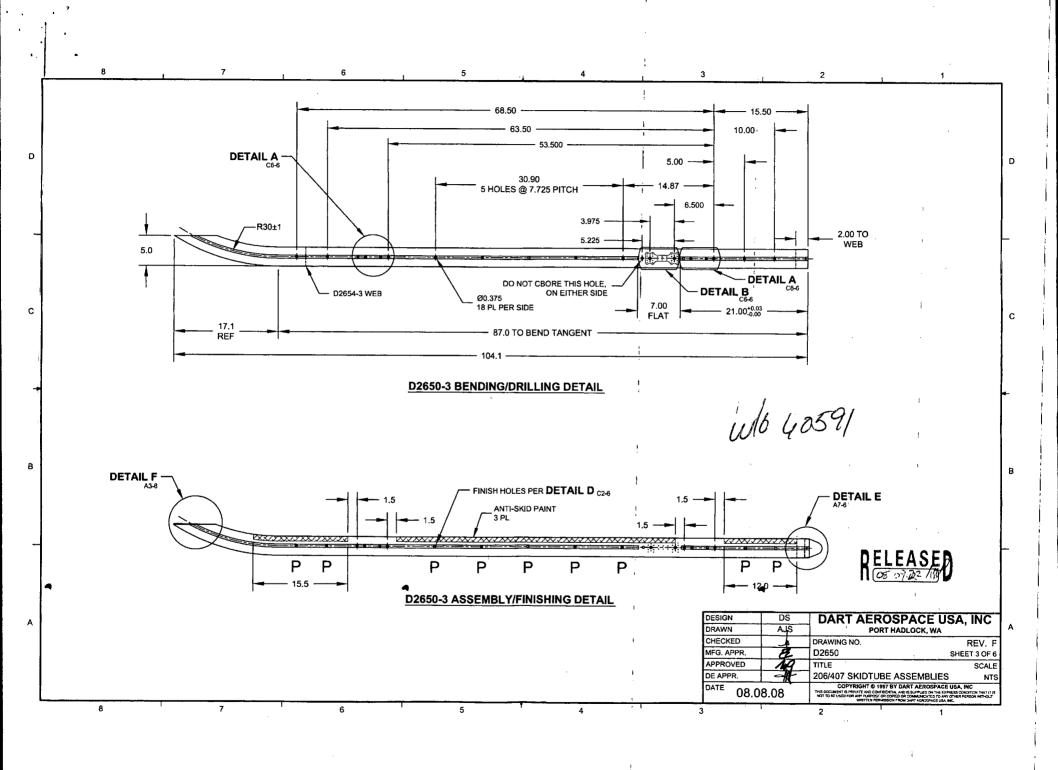
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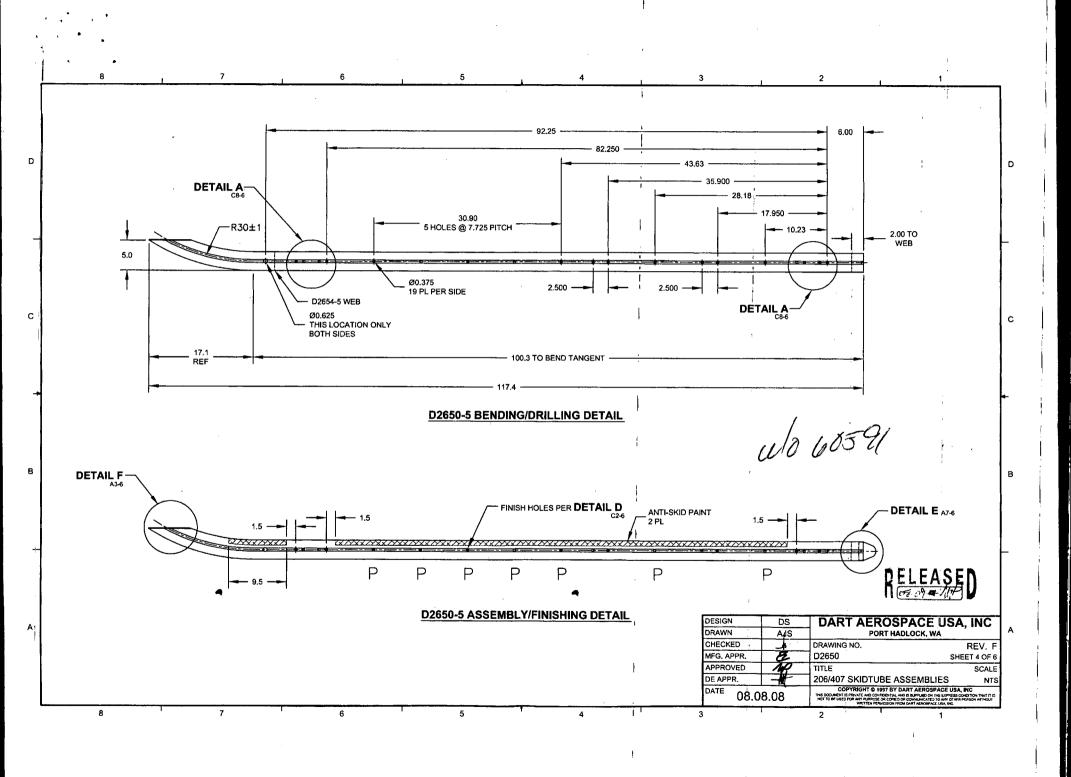
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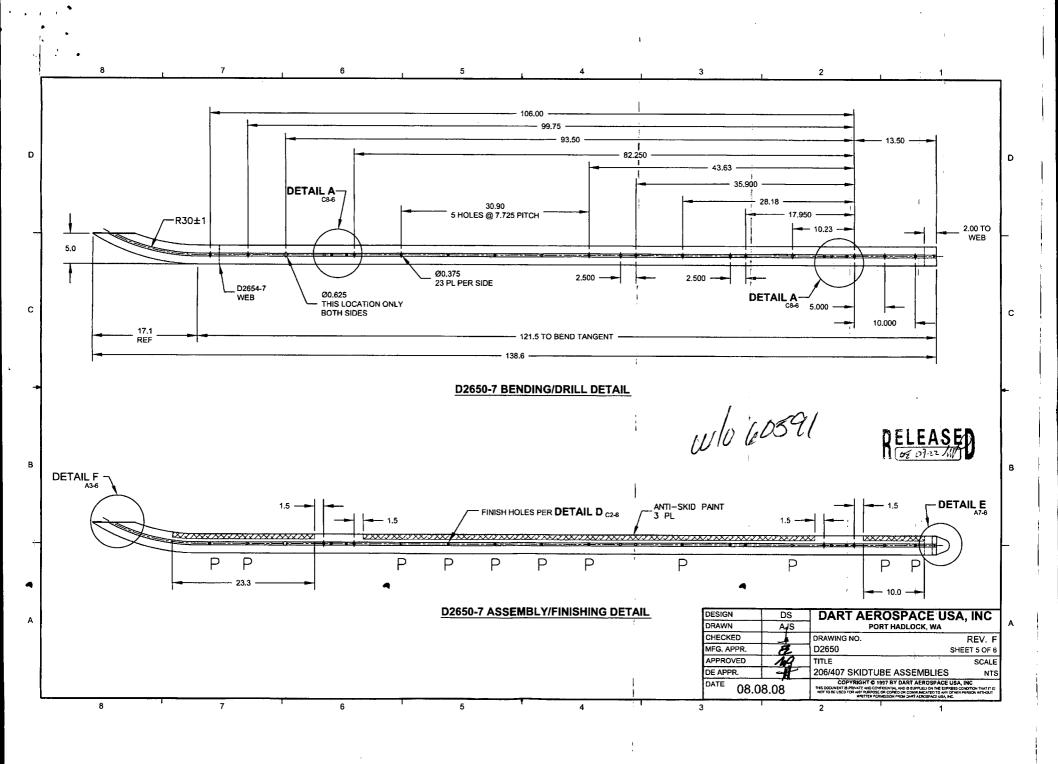
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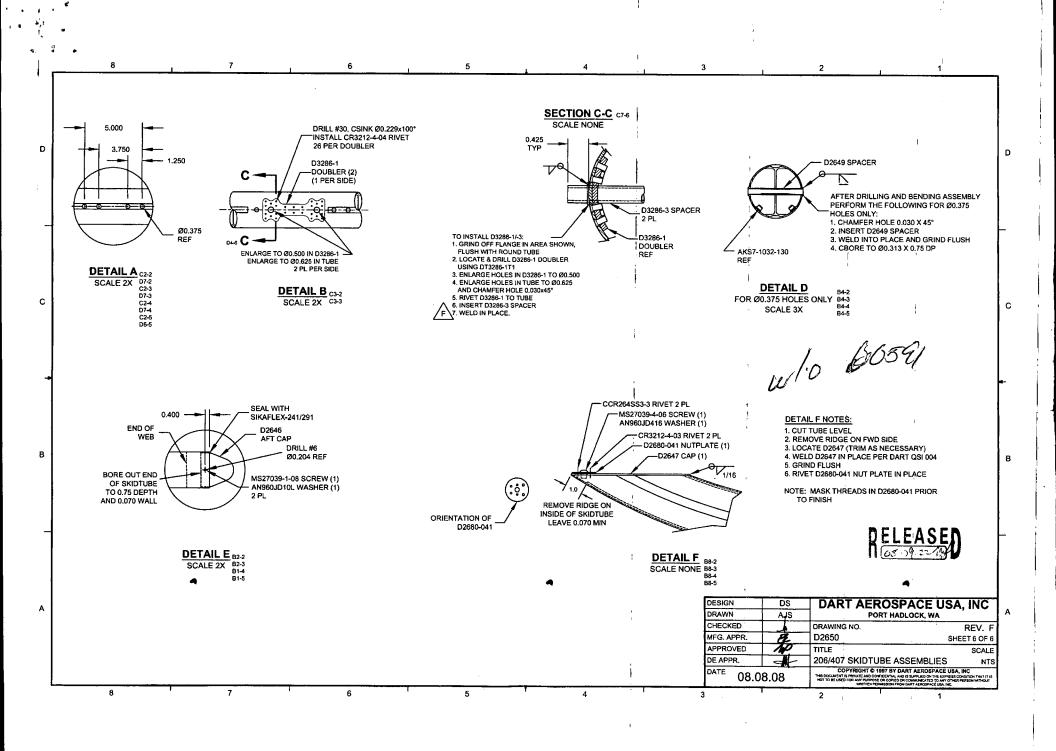


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Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval * Approval DATE **STEP PROCEDURE CHANGE** Qty By **Date** Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval** DATE **STEP** Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

NO. 235

AWS D17.1.2001 QUALIFICATION TEST RECORD

Base materiel: Aluminian					

TEST REQUIREMENTS AND RESULTS

Visual: Penetration:	pass[fail[] pass[]
UNACCEPTABLE	
Cracks: Undercut: Pin holes: Overlap (cold lap) Porosity (surface): Coloration:	pass[] fail[] pass[] fail[] pass[] -fail[] -pass[] fail[] pass[] fail[]
Qualifier / A. D	Date of Test Coupon 10.07.01

The above named individual is qualified in accordance with AWS D17.1.2001 to weld